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5781103 container
5173940 serial
010167

D350-591-311
Job Sheet 191886-A



Part No: D350-591-311

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 5/1/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3272-1 JLM IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC *002*

Ship Via:

Non-airbus

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
230	Handfinish - 3-1- WingWalk-B4B	1 pcs	5/1/19	5/1/19	0.00	0.18	Handfinish - 3 - 1 - B4B	<i>BEB 19-05-22</i>
240	QC 3	1 pcs	5/1/19	5/1/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	
							QC 3 - 19	
							QC 3 - 43	
							QC 3 - 24	
250	Packaging 1-1 - Pick Kit - B4B	1 pcs	5/1/19	5/1/19	0.00	0.00	Packaging 1 - 1 - B4B	
							Packaging 1 - 2 - B4B	
							Packaging 1 - 3 - B4B	
							Packaging 1 - 4 - B4B	
							Packaging 1 - 5 - B4B	
							Packaging 1 - 6 - B4B	
							Packaging 1 - 7 - B4B	
							Packaging 1 - 8 - B4B	

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					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
260 QC 4	1 pcs	5/1/19	0.00	0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JRB
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
270 Packaging 3-1 - Stock - B4B	1 pcs	5/1/19	0.00	0.00	Packaging 3 - 1 - B4B	JRB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
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					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
275 DC - 1 - B4B	1 pcs	5/1/19	0.00 0.00	DC - 1 - B4B	DAS 21 JUN 05 2019
				DC - 2 - B4B	
280 QC 21 - FG	1 pcs	5/1/19	0.00 0.00	QC 21 - FG - 21	DAS 21 JUN 05 2019
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 230 - (Wing Walk as per dwg QSI005 4.4 Batch 5163430)
 Descriptions: 240 - (QC3- Inspect Part Finish)
 250 - (Pick Kit)
 260 - (QC4- 100% Inspect kits for completeness)
 270 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-591-311 Location : FG109
 275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-311 CHG001
 280 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158557.
AN4-13A	Bolt	8 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5149283
AN5-36A	Bolt	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5164907
D2230-3	Mounting Lug	4 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5176022
D2618	Bushing	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5146466.
D2856-400-720	Abrasion Strip 4" X 7.20"	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5186499
D3235-1	Mounting Lug	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5150055
D3278-041	Support Assembly	1 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	5169497.
MS21042L3	Nut	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5166712
MS21042L4	Nut	8 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158232
MS21042L5	Nut	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5167653
NAS1149D0363J	Washer	4 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5102884.
NAS1149D0463J	Washer	16 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158585
NAS1149D0563J	Washer	4 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5174288
DSE 9410-01				5167775.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	2	458	0
	AN4-13A	8	874	0
	AN5-36A	2	147	0
	D2230-3	4	218	0
	D2618	2	252	0
	D2856-400-720	2	24	0
	D3235-1	2	118	0
	D3278-041	1	43	0
	MS21042L3	2	2,426	0
	MS21042L4	8	2,352	0
	MS21042L5	2	805	0
	NAS1149D0363J	4	1,582	0
	NAS1149D0463J	16	3,551	0
	NAS1149D0563J	4	2,988	0

Change Record

PAGE 1 OF 2

Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

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